

00855



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RBW6205G06231-3G

Job Sheet 197501



Part No: RBW6205G06231-3G

Job Qty: 1 pcs

Part Name: AW139 Main Rotor Flanged Bushing



Part Weight: 0 lbs

Job Created: 7/10/19

Due Date: 8/16/19

Type: SOLD

Status: New

Job Tracking No:

Priority: Medium

Created By: Linda Lacelle

Description:

Note: DWG RBW6205G06231-3G Rev.1 IPP Rev. A 18.10.23 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard Setup Hrs | Run Hrs | Workcenter/Supplier   | Lead Time | Sign-off |
|-------|-----------------------------|-------|------------|----------|--------------------|---------|-----------------------|-----------|----------|
| 100   | Small Fab - 1               | 1 pcs |            | 8/16/19  | 0.00               | 0.10    | Small Fab - 1         |           |          |
|       |                             |       |            |          |                    |         | Small Fab - 2         |           |          |
|       |                             |       |            |          |                    |         | Small Fab - 3         |           | MLL      |
|       |                             |       |            |          |                    |         | Small Fab - 4         |           |          |
|       |                             |       |            |          |                    |         | Small Fab - 5         |           |          |
|       |                             |       |            |          |                    |         | Small Fab - 6         |           |          |
|       |                             |       |            |          |                    |         | Small Fab - 7         |           |          |
| 110   | QC 5                        | 1 pcs |            | 8/16/19  | 0.00               | 0.00    | QC 5 - 10             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 12             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 17             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 18             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 19             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 22             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 24             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 3              |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 43             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 49             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 51             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 58             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 68             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 9              |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 50             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 30             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 40             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 61             |           |          |
|       |                             |       |            |          |                    |         | QC 5 - 81             |           |          |
| 130   | Packaging 3-1 - Stock - B4B | 1 pcs |            | 8/16/19  | 0.00               | 0.00    | Packaging 3 - 1 - B4B |           |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 2 - B4B |           |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 3 - B4B |           |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 4 - B4B |           |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 5 - B4B |           |          |



Container No: S197221

Part: RBW6205G06231-3G

Job No: 197501

Serial No/Batch: S197221

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 07/10/19

|                |  |  |  |                        |  |
|----------------|--|--|--|------------------------|--|
|                |  |  |  | Packaging 3 - 6 - B4B  |  |
|                |  |  |  | Packaging 3 - 7 - B4B  |  |
|                |  |  |  | Packaging 3 - 8 - B4B  |  |
|                |  |  |  | Packaging 3 - 9 - B4B  |  |
|                |  |  |  | Packaging 3 - 10 - B4B |  |
|                |  |  |  | Packaging 3 - 11 - B4B |  |
|                |  |  |  | Packaging 3 - 12 - B4B |  |
|                |  |  |  | Packaging 3 - 13 - B4B |  |
|                |  |  |  | Packaging 3 - 14 - B4B |  |
|                |  |  |  | Packaging 3 - 15 - B4B |  |
|                |  |  |  | Packaging 3 - 16 - B4B |  |
|                |  |  |  | Packaging 3 - 17 - B4B |  |
|                |  |  |  | Packaging 3 - 18 - B4B |  |
|                |  |  |  | Packaging 3 - 19 - B4B |  |
|                |  |  |  | Packaging 3 - 20 - B4B |  |
|                |  |  |  | Packaging 3 - 21 - B4B |  |
|                |  |  |  | Packaging 3 - 22 - B4B |  |
|                |  |  |  | Packaging 3 - 23 - B4B |  |
|                |  |  |  | Packaging 3 - 24 - B4B |  |
|                |  |  |  | Packaging 3 - 25 - B4B |  |
|                |  |  |  | Packaging 3 - 26 - B4B |  |
|                |  |  |  | Packaging 3 - 27 - B4B |  |
|                |  |  |  | Packaging 3 - 28 - B4B |  |
|                |  |  |  | Packaging 3 - 29 - B4B |  |
|                |  |  |  | Packaging 3 - 30 - B4B |  |
|                |  |  |  | Packaging 3 - 31 - B4B |  |
|                |  |  |  | Packaging 3 - 32 - B4B |  |
|                |  |  |  | Packaging 3 - 33 - B4B |  |
|                |  |  |  | Packaging 3 - 34 - B4B |  |
|                |  |  |  | Packaging 3 - 35 - B4B |  |
|                |  |  |  | Packaging 3 - 36 - B4B |  |
| 140 QC 21 - FG |  |  |  | QC 21 - FG - 21        |  |
| 1 pcs          |  |  |  | QC 21 - FG - 70        |  |
| 8/16/19        |  |  |  | QC 21 - SA - 53        |  |
| 0.00 0.00      |  |  |  |                        |  |

Part Op 100 - (Small Fab) 1-Glue -11 to top foam. 2-Glue foam to case. 3-Pack case.  
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)  
130 - (Identify as per dwg & Stock Location: ) Identify and Stock  
140 - (QC21- Final Inspection - Work Order Release)

| Job BOM             |                                              |              |                   |           |
|---------------------|----------------------------------------------|--------------|-------------------|-----------|
| Part / Item         | Component Name                               | Quantity     | Operation         | Container |
| APP-1300-E          | Case                                         | 1 Ea (1 ea)  | 100-Small Fab - 1 | 5133047   |
| RBW6205G06231-3G-11 | Inside Placard                               | 1 pcs (1 ea) | 100-Small Fab - 1 | 5137885   |
| RBW6205G06231-3G-7  | Bottom Foam use in case APP-1300-E           | 1 Ea (1 ea)  | 100-Small Fab - 1 | 5133050   |
| RBW6205G06231-3G-9  | Lid Foam use in case APP-1300-E              | 1 Ea (1 ea)  | 100-Small Fab - 1 | 5133040   |
| RBW6205G08031-3G    | Main Rotor Flanged Bushing Removal Tool      | 1 pcs (1 ea) | 100-Small Fab - 1 | 5187537   |
| RBW6205G08131-3G    | Main Rotor Flanged Bushing Installation Tool | 1 (1 ea)     | 100-Small Fab - 1 | 5171582   |

| Job Allocations   |                     |          |           |           |
|-------------------|---------------------|----------|-----------|-----------|
| Operation         | Component Part      | Required | Inventory | Allocated |
| 100-Small Fab - 1 | APP-1300-E          | 1        | 2         | 0         |
|                   | RBW6205G06231-3G-11 | 1        | 2         | 0         |
|                   | RBW6205G06231-3G-7  | 1        | 2         | 0         |
|                   | RBW6205G06231-3G-9  | 1        | 2         | 0         |
|                   | RBW6205G08031-3G    | 1        | 0         | 0         |
|                   | RBW6205G08131-3G    | 1        | 0         | 0         |

| Part Specifications                |
|------------------------------------|
| Specifications could not be found. |

Plex 7/10/19 7:07 AM dart.lacelle.linda